

# Optimize your vehicle power distribution network by integrating the DC-DC converter into the battery pack

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# Agenda

- The difficulties of battery electric vehicle (BEV) systems
- Dealing with charging incompatibility between 400V and 800V
- Integration of charger and 48V power delivery network (PDN) into the battery pack
- How to reduce heat, cost and weight
- Benefits of high-density power modules in 48V zonal PDN

# The challenges of battery electric vehicle systems

## Achieving compatibility between the vehicle and the roadside charger

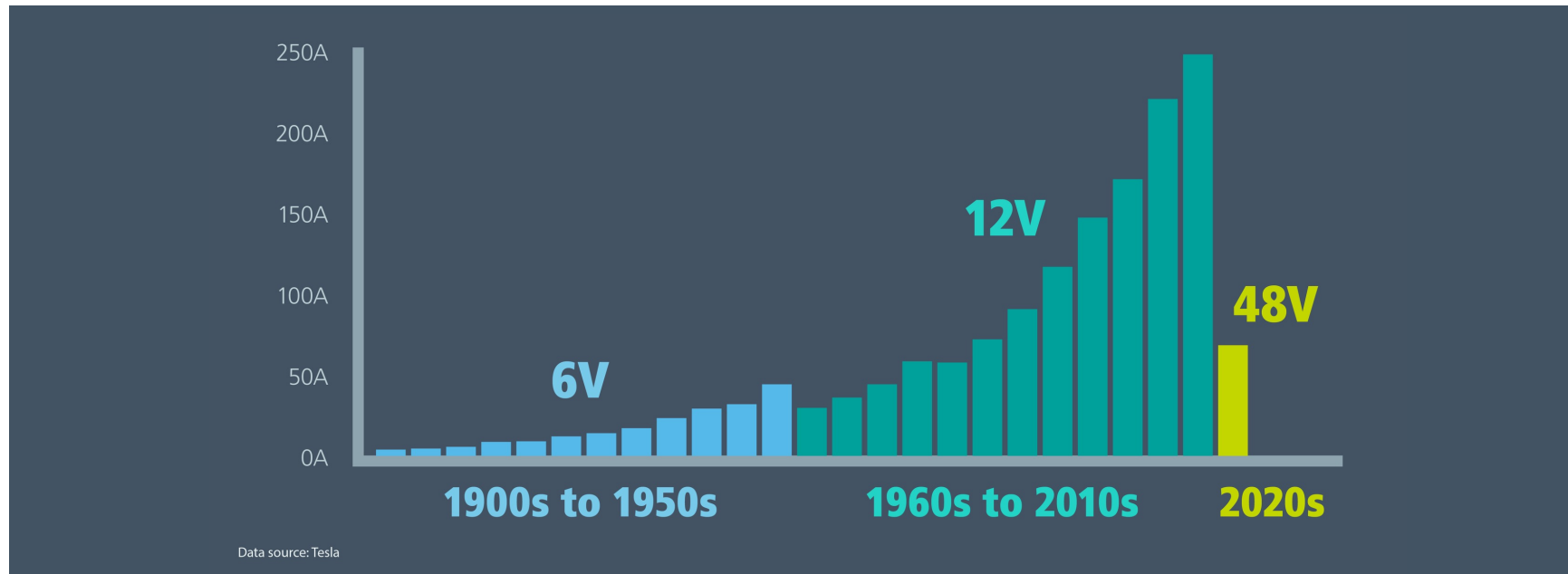
- Dealing with system complexity
- Minimizing weight
- Power dissipation

## How to deal with increasing BEV loads while they evolve from 12V to 48V

- Motor loads
- Non-motor loads
- Functional safety loads

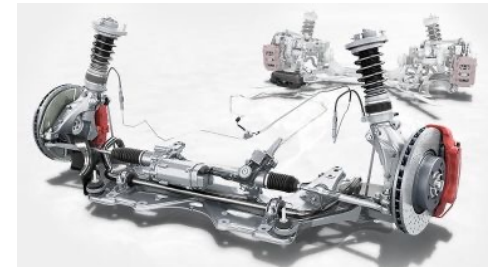
# Historic snapshot of automotive power demand: 48V is here

- Current draw on low voltage has hit an all-time high

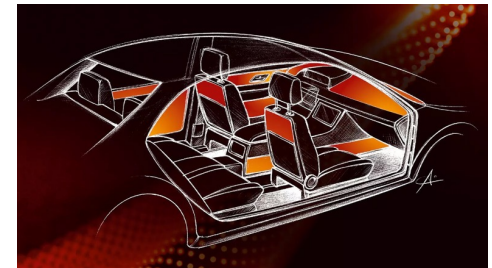


# Loads that are moving to 48V

- Higher-power loads are moving to 48V
  - Motor loads
    - Active suspension, cooling fan, blow motor, sunroof motor, power trunk
  - Non-motor loads
    - ADAS computer, IR-warmer, heated windshield, audio amp, head lights, electric seats
  - Functional safety loads
    - Electric steering motor, intelligent electric braking, rear wheel steering

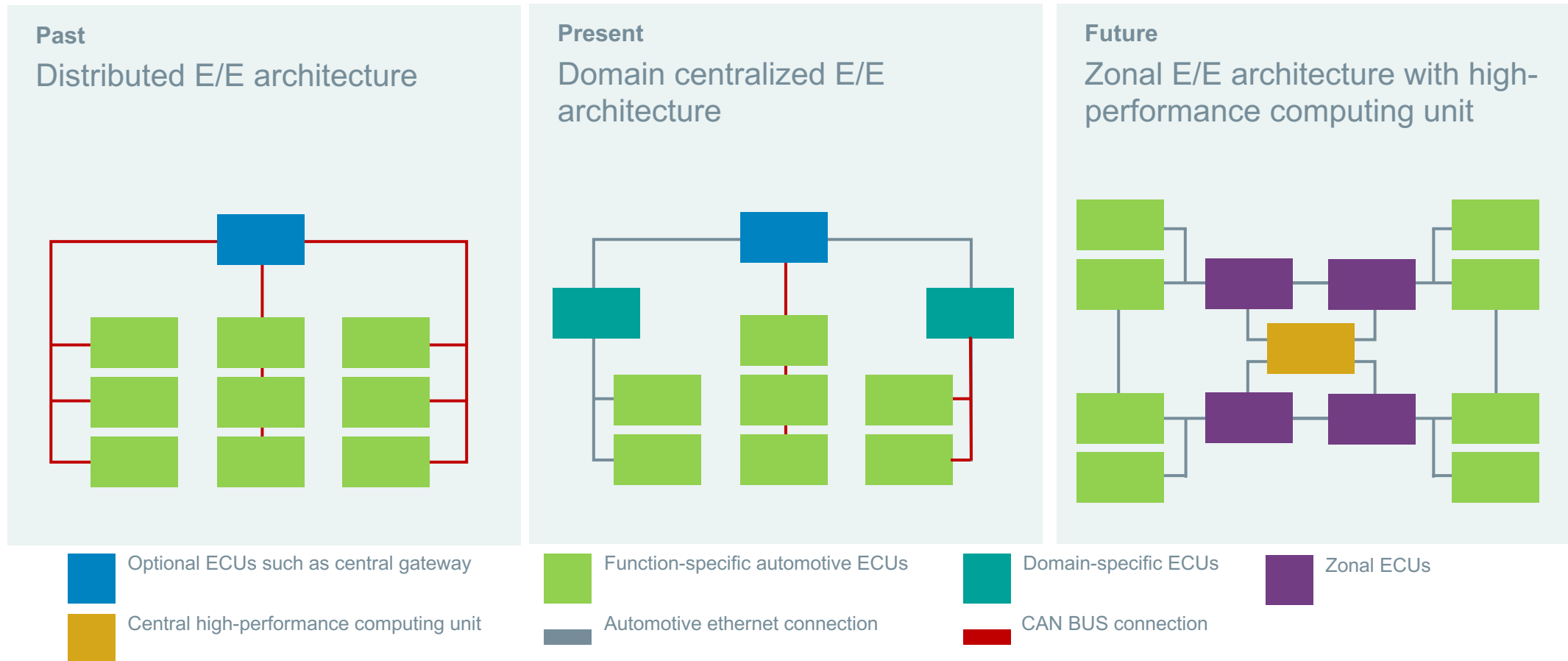


<Active suspension>



<IR Warmer>

# Evolution from centralized to zonal, responding to increased loads



# Optimizing your 48V zonal deployment

## Solution integration at battery system assembly

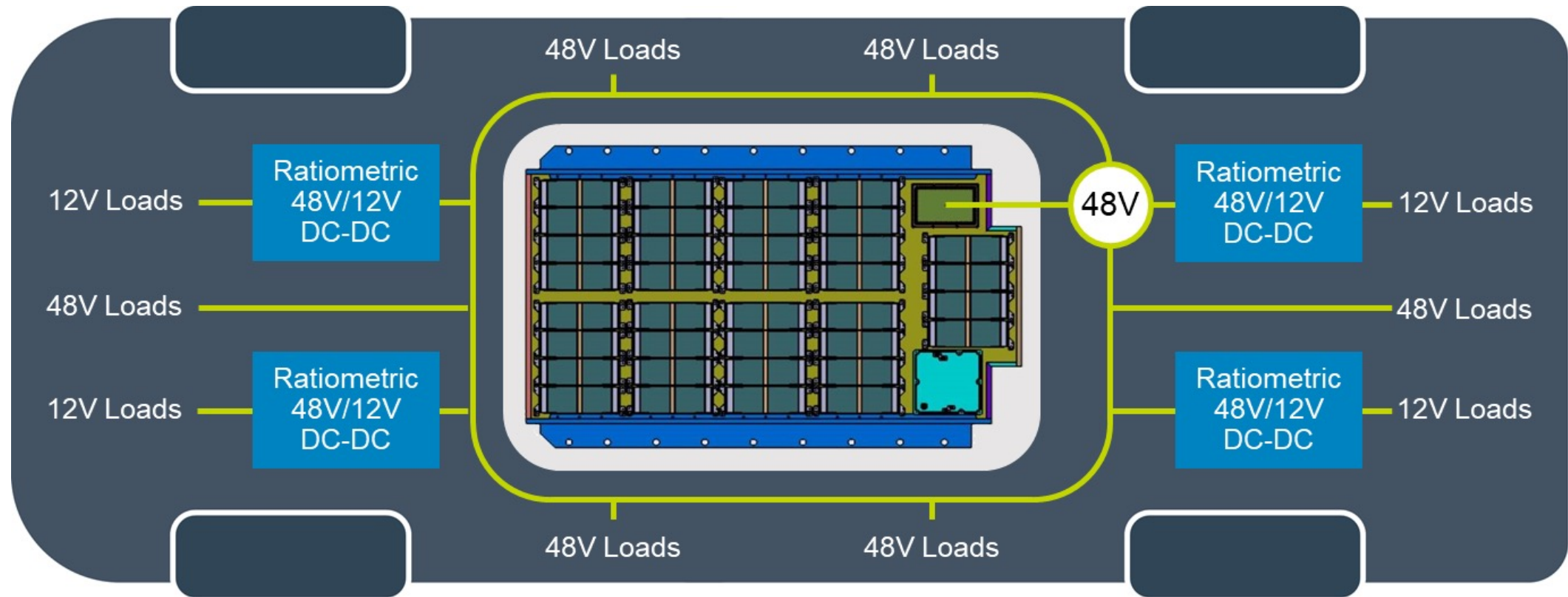
### Charger

- Recent BEV: 800V base
- Charging infrastructure: 400V or 800V
- 800V BEV should be able to charge at a 400V station

### 48V zonal PDN

- Vehicle systems are more complex
- Future architecture
- 12V loads requires up to 250A (3kW)
- New vehicle system comes with 48V and zonal controller at PoL

# Proposed 48V power delivery network

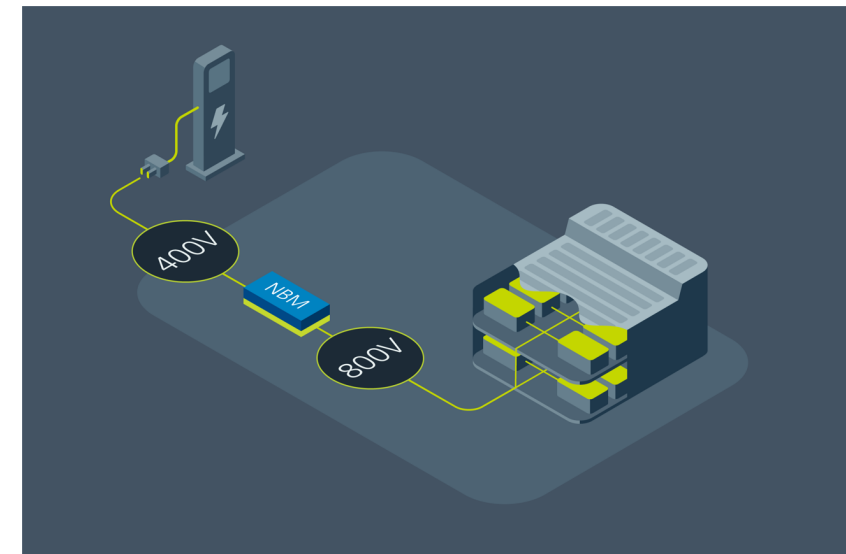
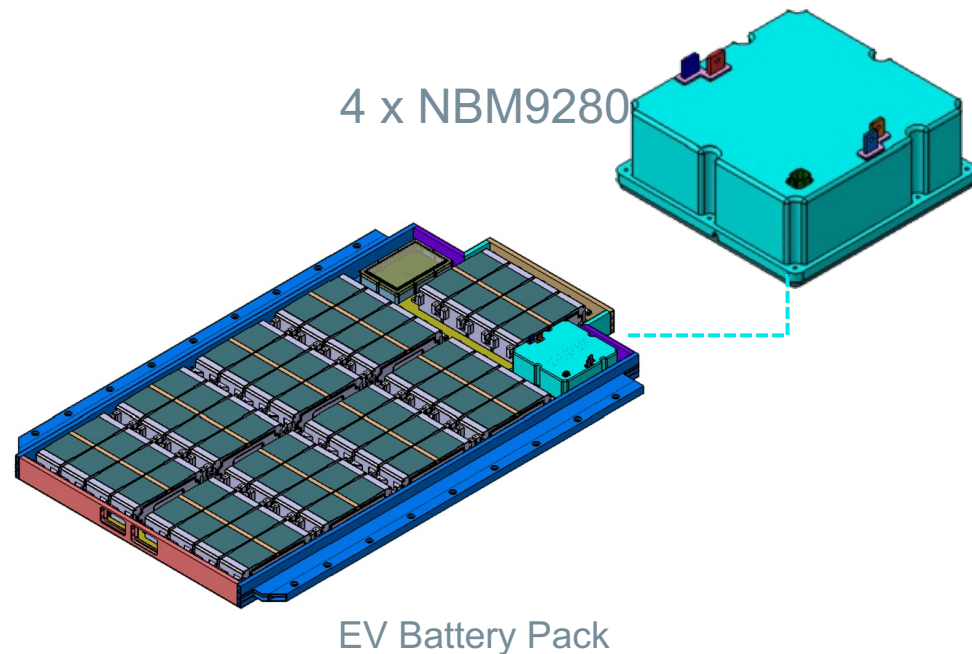




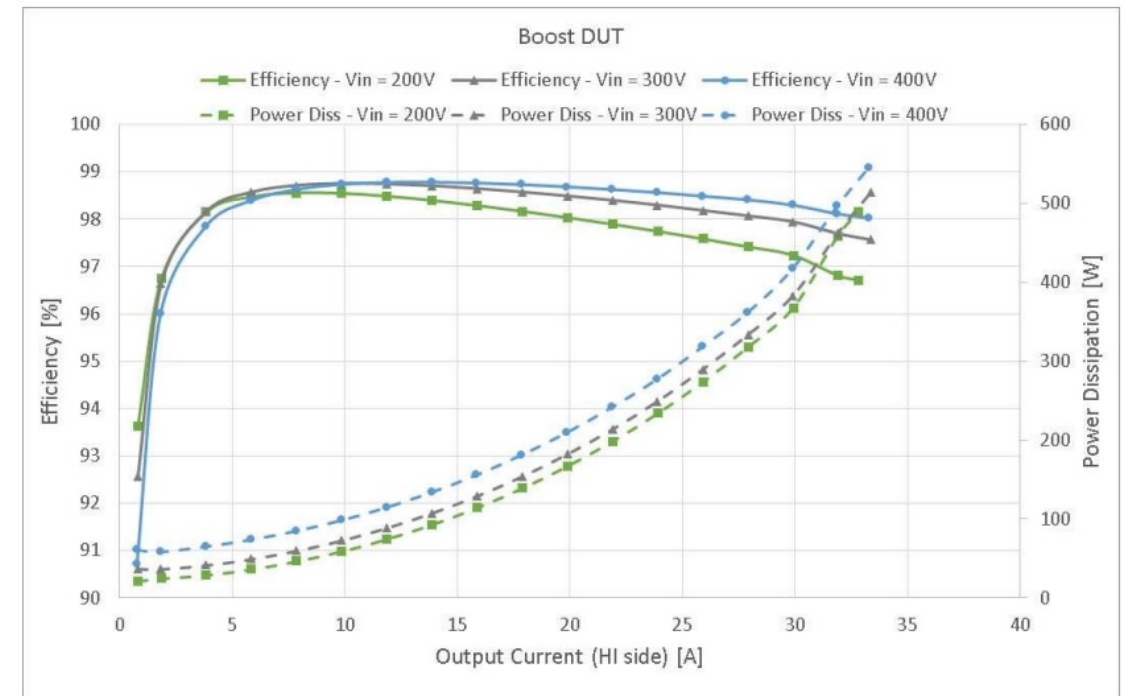
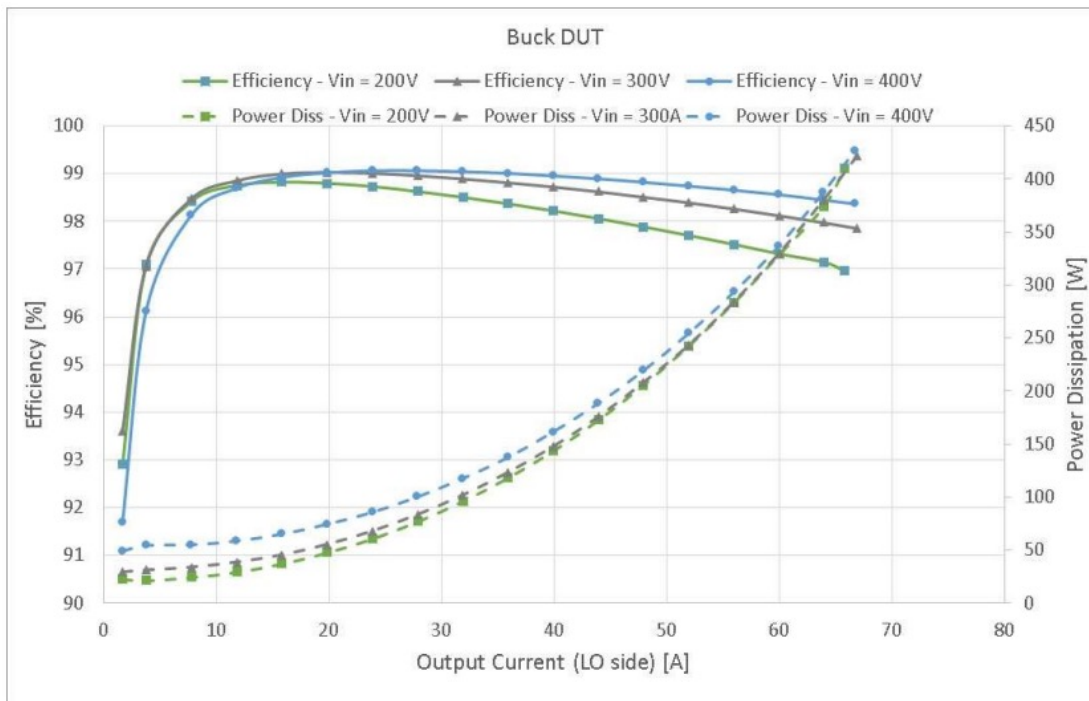
# Charger solution – enabling 800V charging at a 400V station

- Charger solution with Vicor NBM9280 x 4 parallel

- Application example



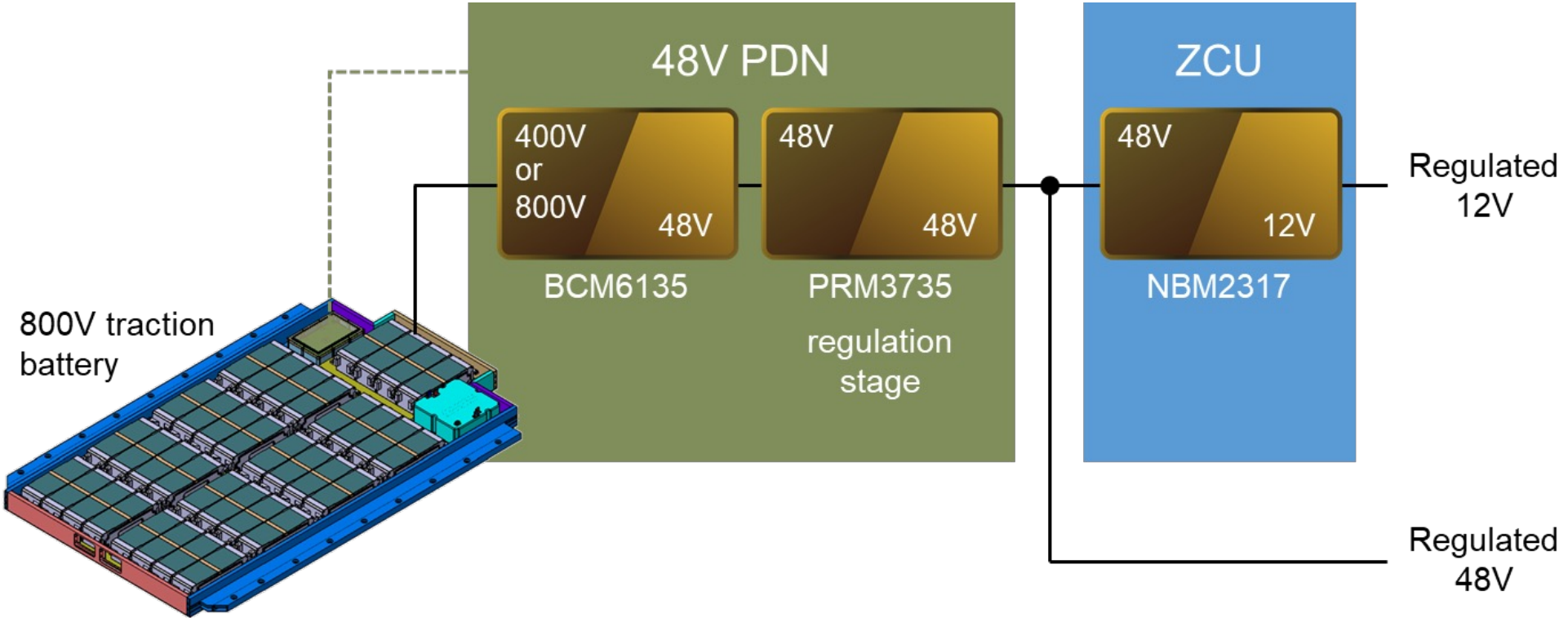
# NBM9280 delivers high efficiency



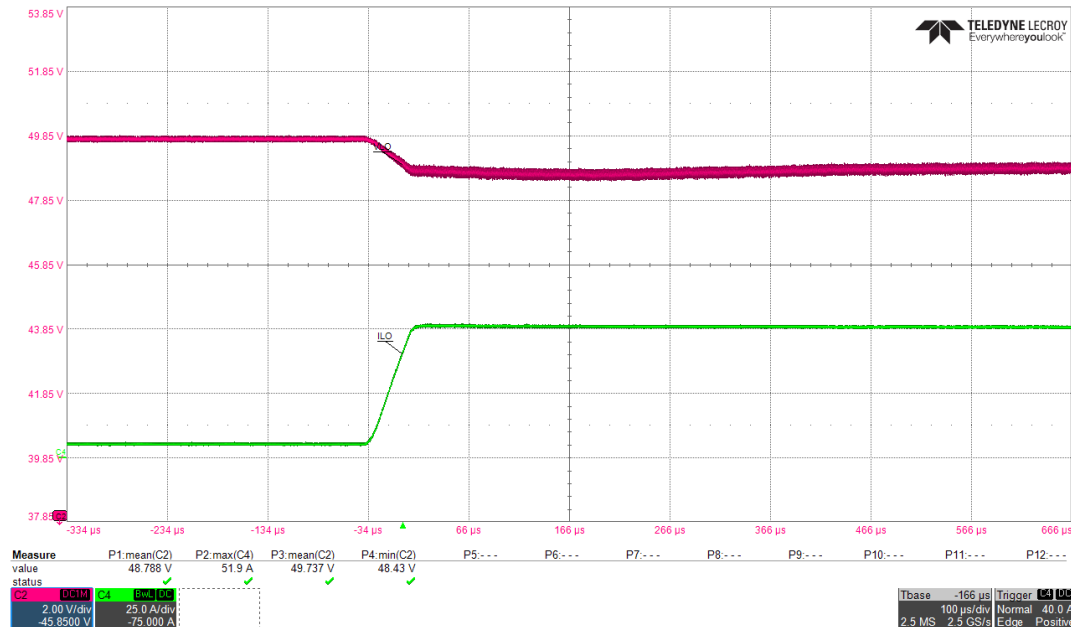
Coolant Temperature: 50°C

Source: Vicor

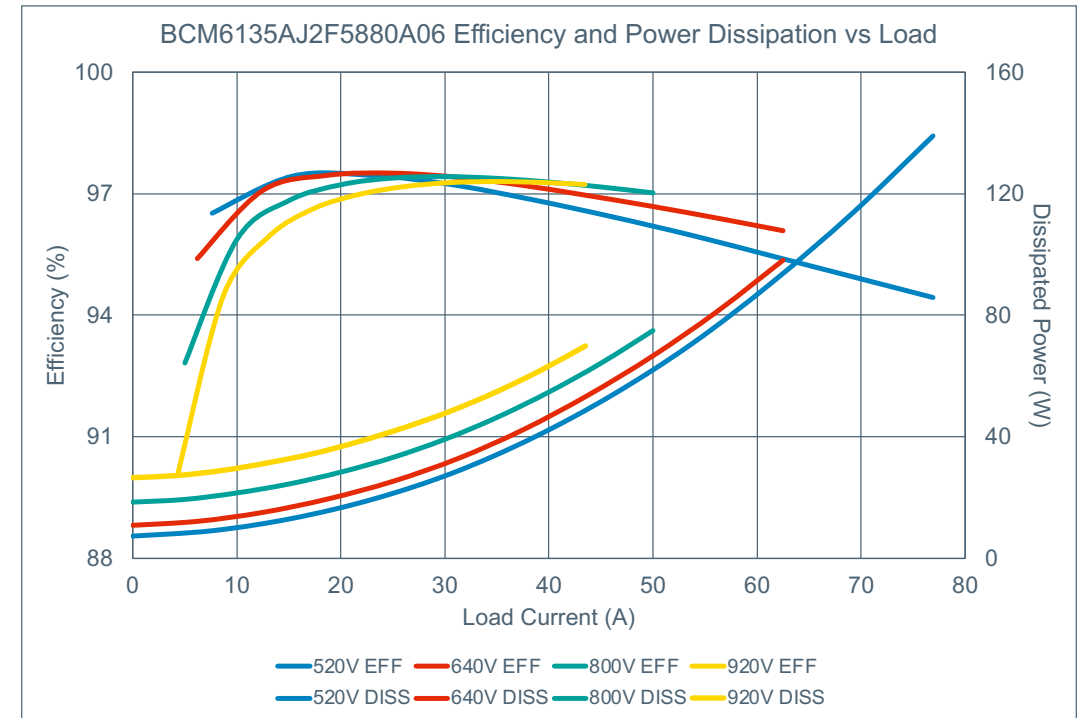
# 48V power delivery network solution



# BCM6135 provides high transient response and efficiency



- 0µF capacitor applied to  $V_{LO}$
- Chroma electronic load 1A/µs

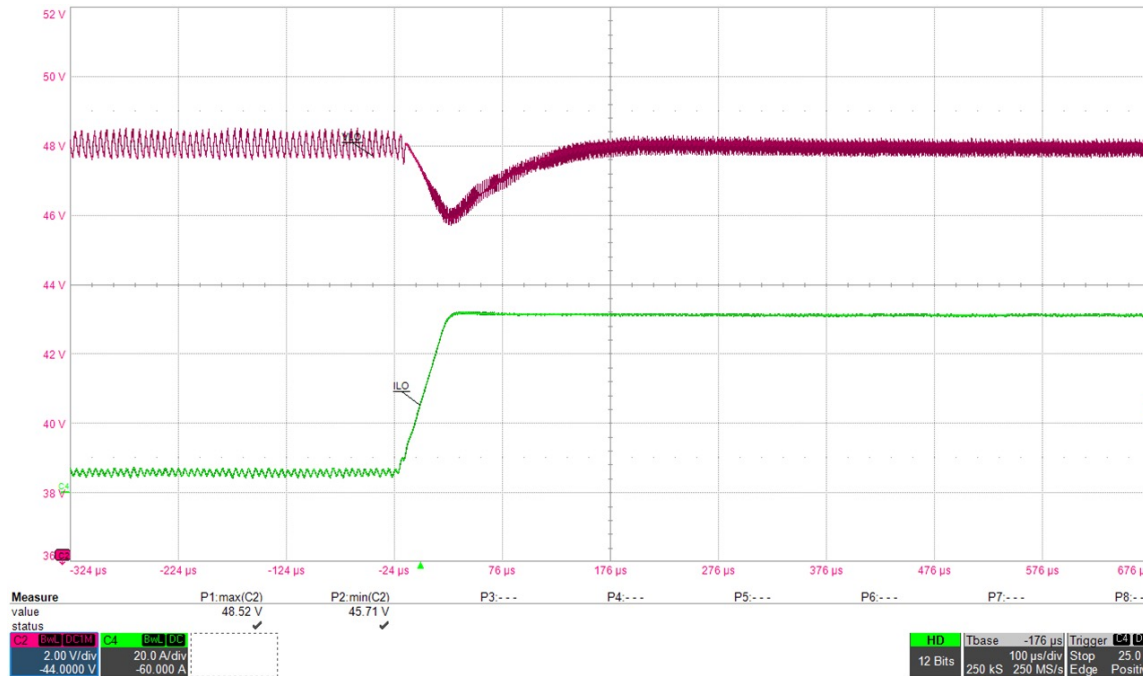


$T_{CASE} = 25^{\circ}C$

# PRM3735 provides regulated output voltage

## Load transient 48V/48V

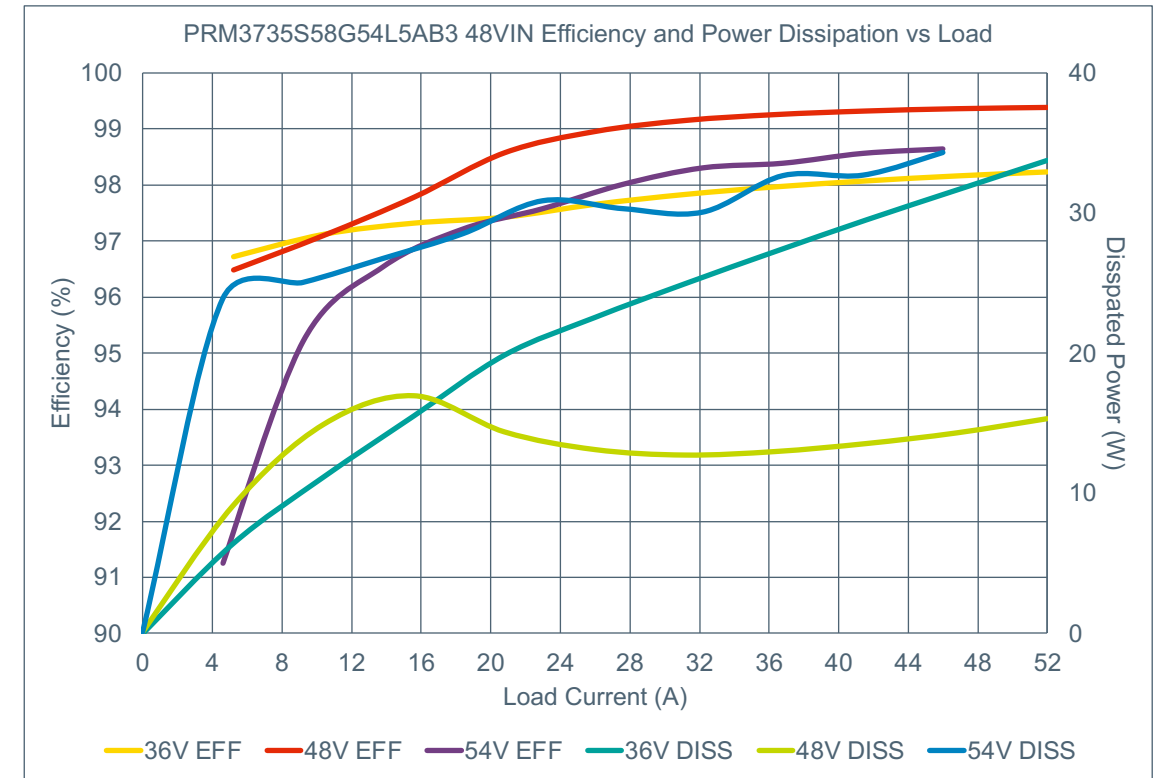
- (5 – 50A, 10 – 100%)



- 0 $\mu$ F capacitor applied to  $V_{LO}$
- Chroma electronic load 1A/ $\mu$ s

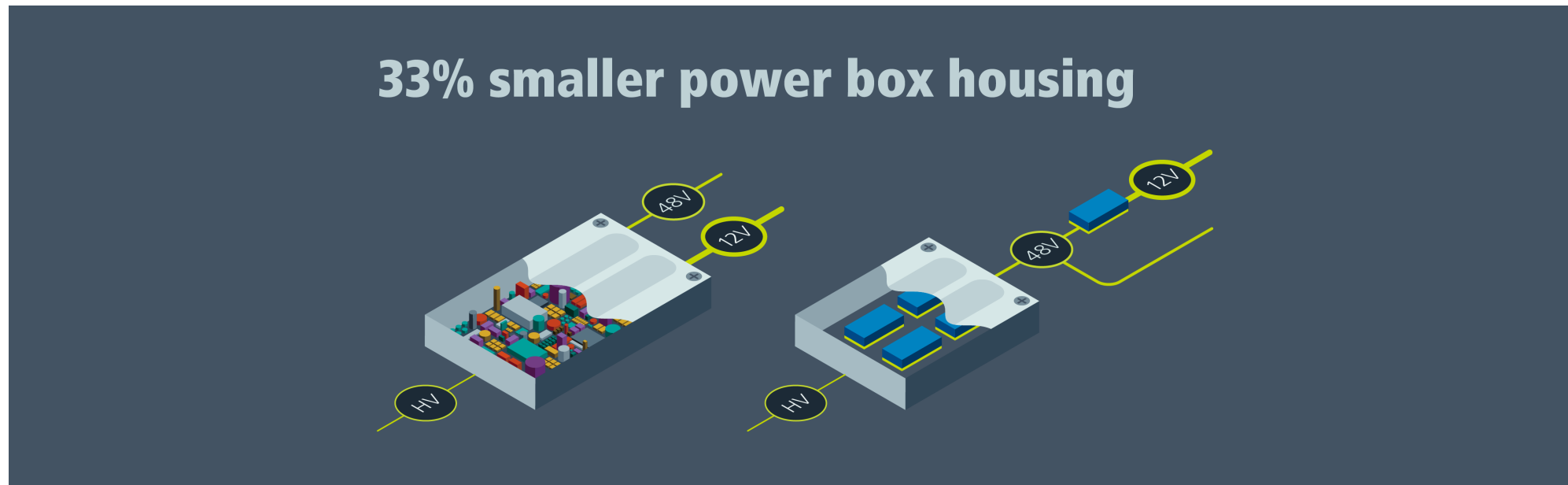
Source: Vicor

## Efficiency (peak value : 99%)

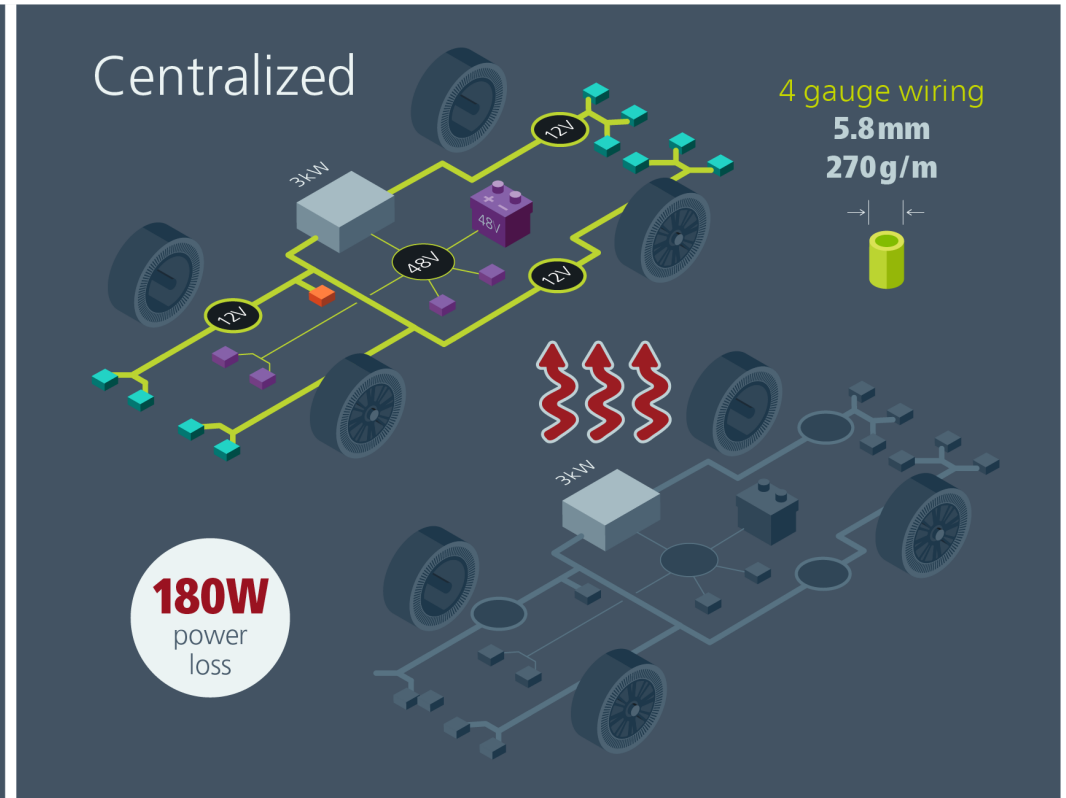
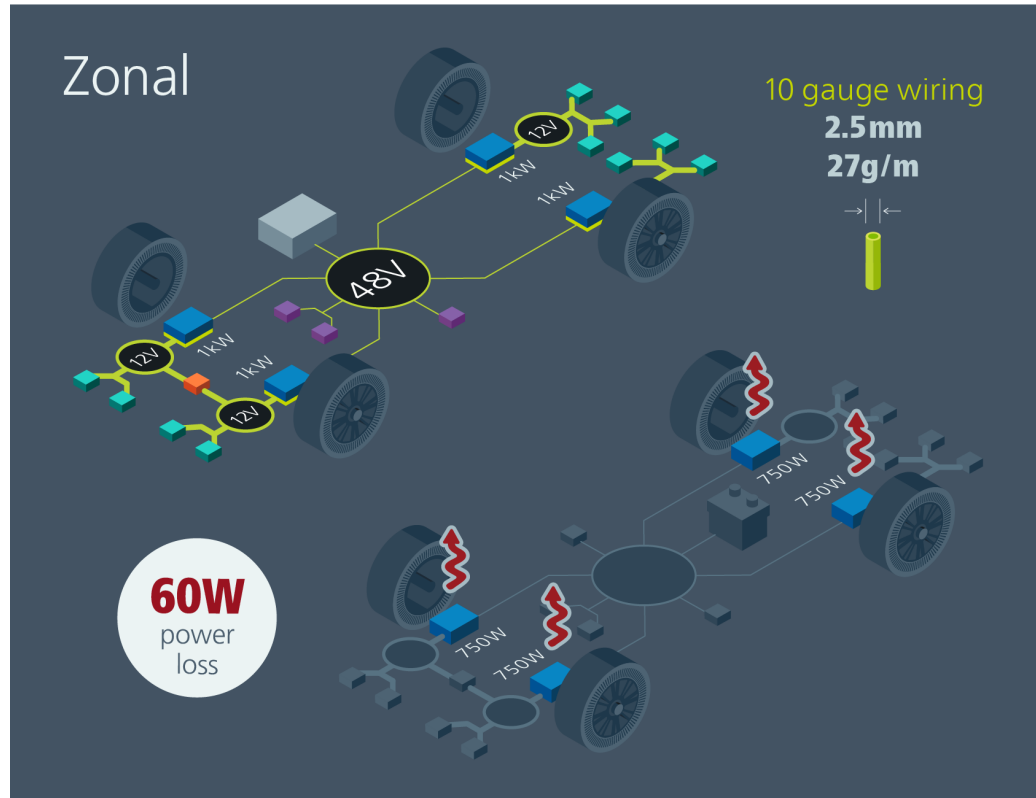


# Reducing PDN size and weight using power modules

- Reduced system weight, size, cost and complexity by using battery pack's existing water coolant

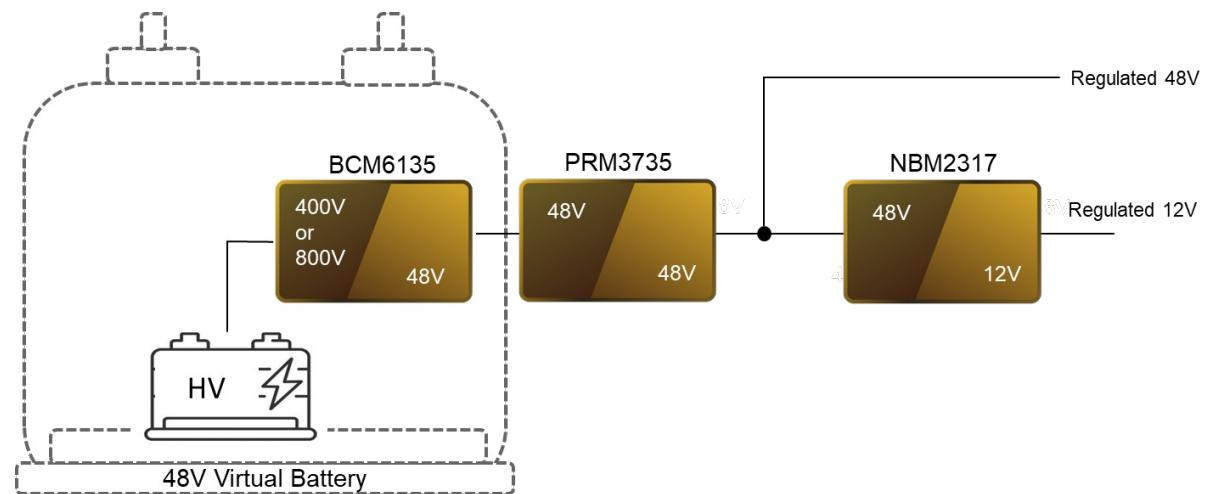
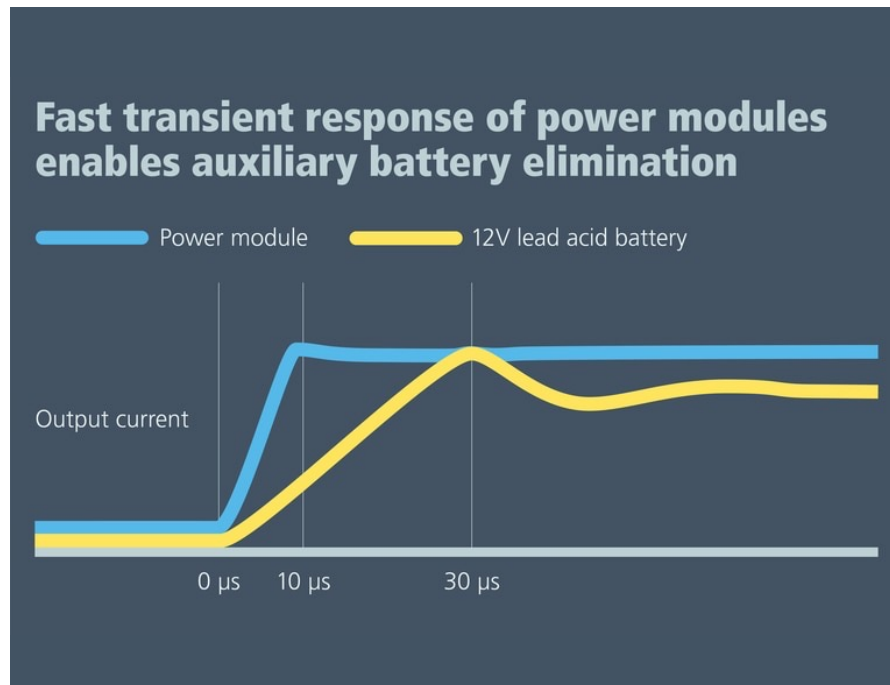


# Reduces overall temperature rise, reduce costs by 30% and weight by 90%



# Reducing PDN size and weight with a virtual battery

- Innovate to eliminate or minimize the battery

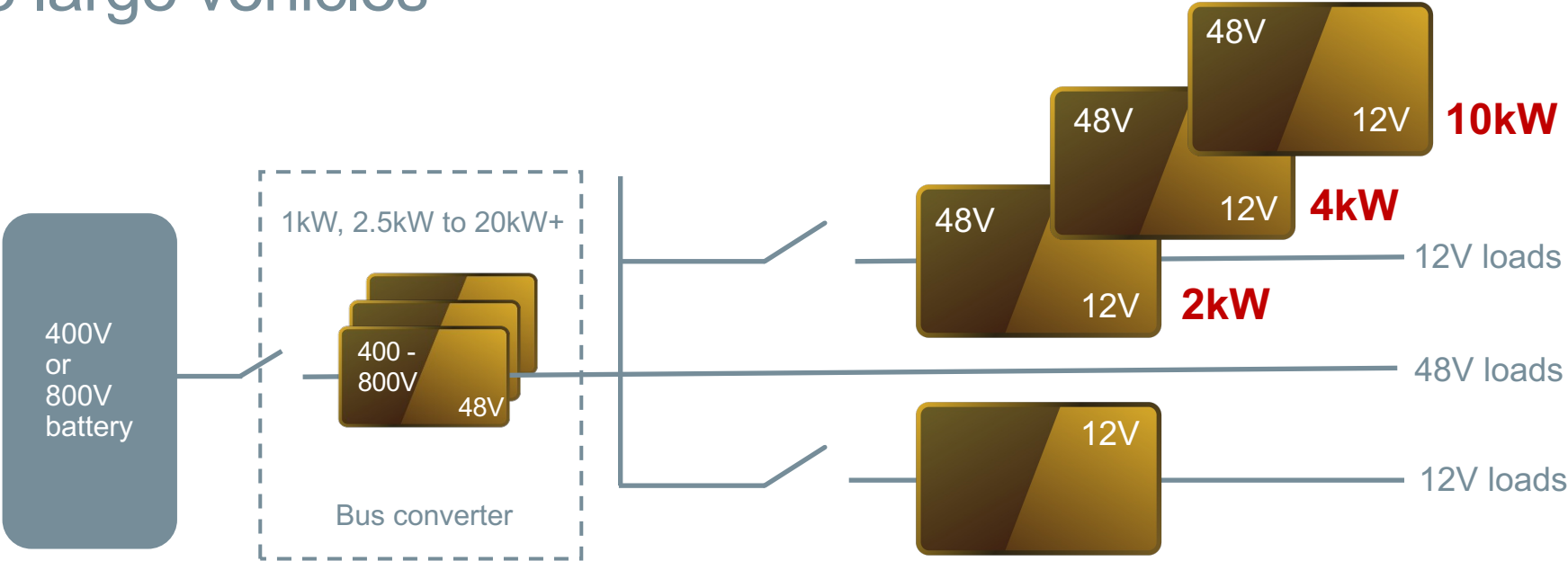




# High-density power modules scale to bridge 48V-12V / 12V-48V

An architecture that offers a flexible and scalable solution from small to large vehicles

Every module can be easily paralleled or scaled to any power level



# Going 48V zonal architecture saves significant weight

		Weight reduction
Wiring harness	Using 10 gauge wire (48V)	2.5 kg
Auxiliary battery	Eliminated	13.0 kg
Cooling system	45 lbs, reduced by 7%	1.5 kg
Power box housing	6 lbs, reduced by 33%	1 kg
		<b>18 kg</b>

# Conclusion: Power modules optimize a 48V zonal deployment

- Reduce system weight, size and complexity
- Provide flexibility and scalability
- Faster time to market
- Simplify the power delivery network
- Reduce the wire harness weight and cost
- Reduce vehicle assembly time at factory
- Save costs by integrating 48V conversion in BSA housing

# Thank you

## Contact info

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